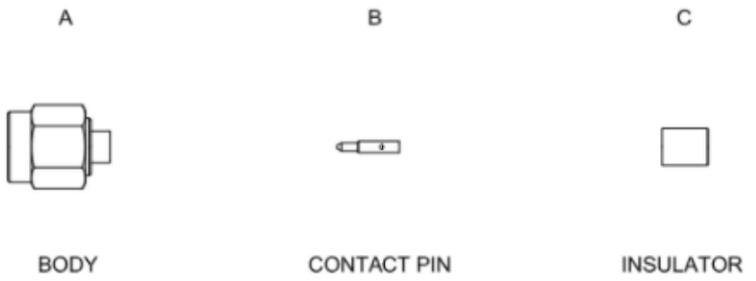
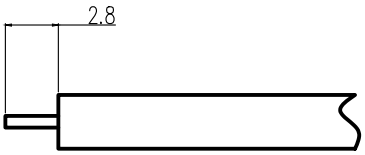
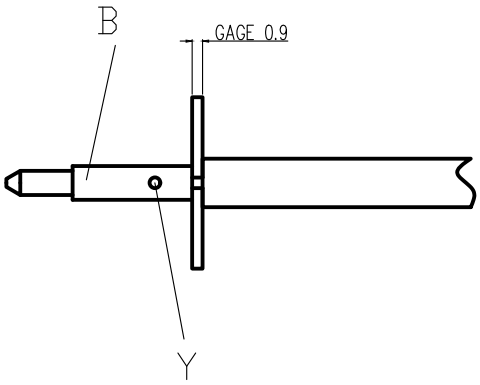
CABLE ASSEMBLY INSTRUCTION

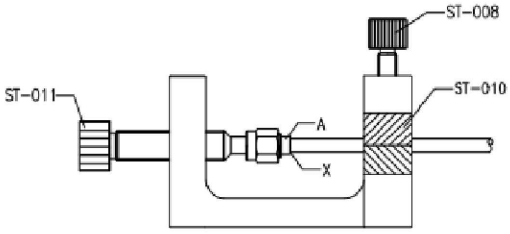




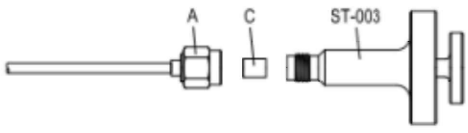
Step 1: STRIP AS SHOWN.



Step 2: PUT PIN " B " ON CENTER CONDUCTOR AND SOLDER IN " Y ".
USE 0.3MM GAGE ST-0.3



Step 3: USE SOLDERING FIXTURE " ST-008 ", INSERT TOOL " ST-009 "
AND LOCATOR TOOL " ST-011 " TO FIX THE CONNECTOR.
SOLDER IN " X ".



Step 4: USE DIELECTRIC INSERTION TOOL " ST-003 " TO INSERT THE
TEFLON " C ".